

# 1997 INTERNATIONAL SEMICONDUCTOR CONFERENCE

20<sup>th</sup> Edition  
October 7-11, 1997, Sinaia, Romania

## CAS'97 PROCEEDINGS

### VOLUME 1

IEEE Catalog Number: 97TH8261  
ISBN: 0-7803-3804-9  
0-7803-3805-7  
Library of Congress: 96-80472

Softbound Edition  
Microfiche Edition

# CORRELATIONS OF VIBRATIONAL FREQUENCIES WITH VO<sub>4</sub> DEFECT IN IRRADIATED SILICON

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## SUMMARY

*This paper reports Infrared spectroscopy studies on oxygen related defects in Czochralsky grown neutron irradiated Silicon material subsequently submitted to heat treatment. The sequential formation of various VO<sub>n</sub> (n=1,2,3,4) defects according to the reaction process VO→VO<sub>2</sub>→VO<sub>3</sub>→VO<sub>4</sub> is investigated. We argue that on increasing the annealing temperature different sites for the addition of oxygen atoms become available, triggering for n>2 two parallel formation sequences in relation with VO<sub>3</sub> and VO<sub>4</sub> defects. Thus in the first sequence the oxygen atoms are added in adjacent sites to VO<sub>2</sub> defect although in the second sequence the oxygen atoms are added in the same vacant site of VO<sub>2</sub> defect.*

## 1. Introduction

The VO pair is the main defect in Cz-grown irradiated silicon giving rise to an infrared band around 830cm<sup>-1</sup>. On annealing, the defect signal begins to decay at ~300°C and another signal at 885cm<sup>-1</sup> begins to arise in the spectra attributed to VO<sub>2</sub> defect [1]. On further annealing at ~450°C three bands [1] at 904, 968 and 1000cm<sup>-1</sup> begin to emerge in the spectra as VO<sub>2</sub> signal diminishes. These bands were attributed to a VO<sub>3</sub> center when a oxygen atom is added in an adjacent site to VO<sub>2</sub> center. At a slightly higher temperature another peak appears at ~984cm<sup>-1</sup>, tentatively attributed [2] to a modified VO<sub>3</sub> defect. At about 550°C the peaks related to VO<sub>3</sub> and VO<sub>3</sub> modified center anneal out and two other peaks at 983 and 1004cm<sup>-1</sup> appear in the IR spectra [3] of oxygen implanted silicon. These peaks have been attributed to a VO<sub>4</sub> [VO<sub>2</sub>+2O] structure when an additional OI is trapped by VO<sub>3</sub> [VO<sub>2</sub>+O] defect. Remarkably,

two other peaks at 1032 and 1043cm<sup>-1</sup> have also been attributed [4] to this VO<sub>4</sub> [VO<sub>2</sub>+2O] defect from results in neutron irradiated Silicon. In this work theoretical calculations for the vibrational frequencies of VO<sub>4</sub> [VO<sub>2</sub>+2O] defect are attempted. The main object of the paper is to make the correct band assignment in regard to VO<sub>4</sub> defect.

## 2. Experimental details

Oxygen-rich samples produced by the Czochralski technique with initial oxygen concentration [O]<sub>0</sub>~10<sup>18</sup>cm<sup>-3</sup> were irradiated by fast neutrons at temperatures not exceeded 50°C. After that, the samples were submitted to thermal treatment by isochronal anneals of 15min duration and ~10 degrees steps. Optical absorption measurements of the Localized Vibrational Modes of the various defects were conducted with a JASCO IR-700 double beam dispersive spectrometer.

### 3. Experimental results and discussion

Fig.1 gives the evolutions with temperature of the  $VO_3$ ,  $VO_4$  defects. The experimental values for the various peaks as appeared in our studies /4/ are indicated in the figure. Oxygen interstitial  $9\mu$  line was detected at  $\sim 1100\text{cm}^{-1}$ . In the following we shall focus our attention to  $VO_4$  defect.

#### $VO_4$ defect

In a previous work /5/ we studied the effect caused in the LVM frequency due to the attachment of an  $O_i$  atom next to the Si-O-Si unit of the VO defect. In that investigation the change in the LVM frequency was estimated in terms of the change in the metallicity /6/ of the Si atom that bonds with both O atoms in the formed Si-O<sub>i</sub>-Si-O-Si chain, where  $O_i$  is the initial oxygen interstitial atom in the Si-O<sub>i</sub>-Si subunit and O the attached to the vacancy atom to form the chain. We reached to the conclusion /5/ that the relative frequency shift

is given by the following expression

$$\frac{\Delta\nu}{\nu_0} = \left(1 \mp \lambda_{\mp}\right)^{\frac{3}{2}} - 1 \quad (1)$$

where  $\nu_0$  is the LVM frequency of the undistorted Si-O-Si unit and  $\lambda_{\mp}$  is a measure of the modification of the attractive interaction between each oxygen atom ( $\lambda_{+}$  for  $O_i$ ,  $\lambda_{-}$  for O) in the Si-O<sub>i</sub>-Si-O-Si chain and its neighboring Si atoms. In this investigation we shall further apply the above model in an attempt to evaluate the LVM frequencies of  $VO_3$  and  $VO_4$  defects. In our studies  $VO_3$  defect, begins to manifest its presence in the spectra at about  $450^{\circ}\text{C}$ . In the  $VO_2$  structure the two oxygen atoms are equivalent and the defect gives rise only to one LVM frequency ( $883\text{cm}^{-1}$ ). When the additional  $O_i$  atom joins  $VO_2$  unit form  $VO_3$  ( $VO_2+O_i$ ) structure, Fig.2, it renders the three O atoms inequivalent resulting in three LVM frequencies ( $899, 962, 993\text{cm}^{-1}$ ). At a slightly higher temperature ( $\sim 470^{\circ}\text{C}$ ), as compared with that of the appearance of the three bands of  $VO_3$  defect ( $\sim 440^{\circ}\text{C}$ ), another band at  $978\text{cm}^{-1}$  ( $986\text{cm}^{-1}$  in

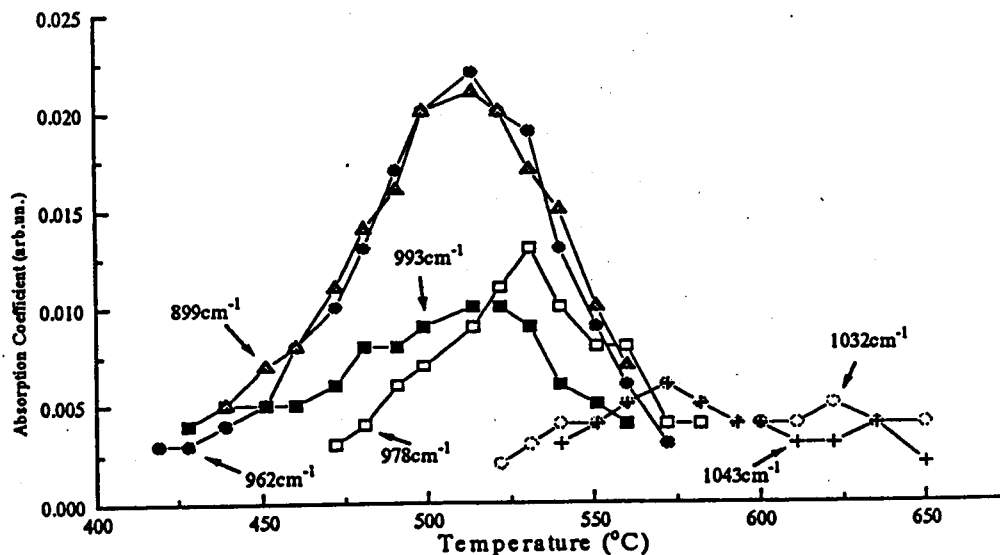


Fig.1: The evolution with temperature of  $VO_3$  and  $VO_4$  bands

ref.2) emerges in our spectra fig.1. This band has been previously tentatively attributed to a modified  $VO_3$  structure /2/ with one more oxygen atom attached. Another possibility is that in which the three oxygen atoms arrange themselves around the vacant site (fig.2). Such a structure has a special interest for this work, in relation with the accumulation of oxygen atoms and the possibility of various kinds of  $VO_4$  defect and the processes of its formation, as discussed below.

The decay of  $VO_3$  bands in our spectra was accompanied by the emergence of two bands at 1032 and 1043 $cm^{-1}$  respectively. Within the lines of Corbett et al.'s model /1/ ,  $VO_4$  defect is expected to form as a result of the attachment of an  $O_1$  atom to  $VO_3$  center ( $VO_2+2O_1 \rightarrow VO_4$ ) fig.2. The attachment of another oxygen atom in the other leg of  $VO_3$  defect renders the structure symmetric again. Thus, the two oxygen atoms  $O_2, O_3$  become again equivalent .  $O_1$  and  $O_4$  atoms are also equivalent. Apparently, two LVMS are expected from this structure. Again atoms  $O_3$  and  $O_4$  as well as  $O_1$  and  $O_2$ , belong to a Si-O-Si chain . According to eq.(1), the LVM

frequencies obtained for the  $VO_4$  defect are expected to have the following values:

$$\nu_1^{VO_4} = \nu_3^{VO_3} (1-\lambda_+)^{\frac{3}{2}} = 899cm^{-1} (1-\lambda_+)^{\frac{3}{2}} = 1002cm^{-1}$$

$$\nu_2^{VO_4} = \nu_3^{VO_3} (1-\lambda_-)^{\frac{3}{2}} = 1100cm^{-1} (1-\lambda_-)^{\frac{3}{2}} = 984cm^{-1}$$

Noticeably, these values are quite different from our experimental findings but in very good agreement with the values 1004 and 983 $cm^{-1}$  found by Stein /3/ for  $VO_4$  structure in oxygen implanted silicon. There is a possibility that the two bands reported by Stein to be related with  $O^{18}$  isotope oxygen in  $VO_4$  structure. Actually the application of the isotope effect formula

$$\nu_{O^{18}} = \nu_{O^{16}} \sqrt{\frac{m_{O^{16}}}{m_{O^{18}}}} \quad (2)$$

for 983 and 1004 $cm^{-1}$  bands leads to the values 1043 and 1065 $cm^{-1}$  respectively which are close to our experimental values for  $VO_4$  defect. Disregarding this likelihood, a question raises: which is the defect that gives rise to 1032 and 1043 $cm^{-1}$  bands? There is a possibility that these bands originate from a  $VO_4$ -modified defect which forms when 978 $cm^{-1}$  band of  $VO_3$ -modified defect dies out.

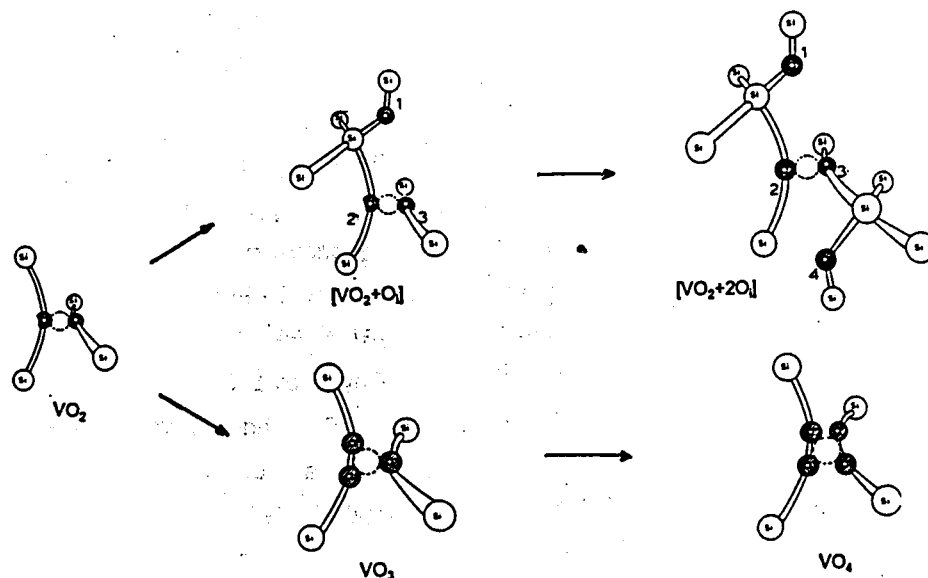


Fig.2: The two suggested parallel formation processes for  $VO_3, VO_4$  structures.

Such a defect may have a structure similar to that previously discussed by Chadi /7/ where four oxygen atoms arrange themselves around a vacant site. Then two parallel reaction processes for the formation of  $VO_3$ ,  $VO_4$  defect could be envisaged.  $VO_3$ ,  $VO_4$  defects form from  $VO_2$  defect i) by the addition of oxygen atoms next to silicon atoms around  $VO_2$  defect i.e.  $VO_2 \rightarrow [VO_2+O] \rightarrow [VO_2+2O]$  and ii) by the addition of oxygen atoms in the region of the vacant site where the initial two oxygen atoms are positioned i.e.  $VO_2 \rightarrow VO_3 \rightarrow VO_4$ , with the later reaction sequence pending further experimental verification. Reaction (ii) is expected to occur at higher temperatures assuming that the energy barrier that has to be overcome for the formation of  $VO_3$  and  $VO_4$  geometries is larger than that of  $[VO_2+O]$  and  $[VO_2+2O]$  geometries respectively. Furthermore,  $[VO_2+2O]$  bands ( $983$  and  $1004\text{cm}^{-1}$ ) are most possibly very weak, and could be seen only in oxygen implanted silicon where oxygen content is increased due to the ion implantation. The bands at  $1032$  and  $1043\text{cm}^{-1}$  may be more favourable to appear in neutron irradiated Si.

#### 4. CONCLUSIONS

In this paper we have studied  $VO_3$  and  $VO_4$  defects in Silicon. Experimental values of the LVM frequencies of two bands of  $VO_3$  defect at  $962$  and  $993\text{cm}^{-1}$  are in agreement with our semiempirical calculations for the evaluation of the vibrational frequencies. Our calculations for the LVM of  $VO_4$  defect support the assignment of two bands at  $983$  and  $1004\text{cm}^{-1}$ , previously correlated by Stein /3/ with this defect, in oxygen implanted silicon. In our experiments however, in neutron irradiated

silicon, we found two bands at  $1032$  and  $1043\text{cm}^{-1}$  to arise in the spectra when  $VO_3$  bands decay. Defect structures that could be correlated with these two bands were discussed. Two parallel reaction sequences in the oxygen accumulations processes in relation with  $VO_4$  defect were envisaged  
 i)  $VO \rightarrow VO_2 \rightarrow [VO_2+O] \rightarrow [VO_2+2O]$   
 ii)  $VO \rightarrow VO_2 \rightarrow VO_3 \rightarrow VO_4$ .

In the latter case all oxygen atoms share the same vacant site. Further experiments by various techniques are needed in order to verify our suggestions.

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